

1 **Nonspecific protein adsorption on cationically modified Lyocell**
2 **fibers monitored by zeta potential measurements**

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26 **Abstract**

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28 Nonspecific protein deposition on Lyocell fibers via a cationization step was explored by
29 adsorption of two different *N,N,N*-trimethyl chitosan chlorides (TMCs). The cationization and
30 the subsequent protein deposition steps were performed and monitored *in situ* by evaluating
31 the zeta potential using the streaming potential method. Both employed TMCs (degree of
32 substitution with N^+Me_3Cl groups: 0.27 and 0.64) irreversibly adsorbed on the fibers as
33 proven by charge reversal (-12 to +7 mV for both derivatives) after the final rinsing step.
34 Onto these cationized fibers, BSA was deposited at different pH values (4, 5, and 7). Charge
35 titrations revealed that close to the isoelectric point of BSA (4.7), BSA deposition was
36 particularly favored, while at lower pH values (pH 4), hardly any adsorption took place due to
37 electrostatic repulsion of the cationic fibers and the positively charged BSA.

38

39 **Keywords:** Lyocell fibers, protein adsorption, zeta potential, tenacity, chitosan

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41 **Highlights:**

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- 43 - Interaction capacity of Lyocell fibers with *N,N,N*-trimethylchitosan chloride and BSA.
- 44 - The adsorption behavior is monitored online by zeta potential determinations.
- 45 - As complementary techniques, charge titrations and low-voltage SEM are used.
- 46 - Mechanical properties of the fibers are studied before and after adsorption.

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52 **1. Introduction**

53 The immobilization of functional layers on cellulosic surfaces has seen a tremendous increase
54 of research activities over the past two decades. One emerging area has been the equipment of
55 cellulosic materials with biomolecules.(Hasani, Cranston, Westman, & Gray, 2008; Mohan et
56 al., 2014; Mohan, Ristic, et al., 2013) In terms of applications, the main motivation is to
57 generate biocompatible, potentially implantable cellulose-based biosensors.(Kargl et al.,
58 2013; Hannes Orelma, Filpponen, Johansson, Laine, & Rojas, 2011; Hannes; Orelma,
59 Johansson, Filpponen, Rojas, & Laine, 2012) In this context, cellulose offers an advantage
60 such as a rather low nonspecific binding of proteins which allows for selective anchoring of
61 bioactive molecules in a physiological environment.(Filpponen et al., 2012) Previous studies
62 on different types of cellulosic materials revealed that bovine serum albumin (BSA), a widely
63 used marker to assess nonspecific binding, hardly adsorbs on cellulosic materials.(Hannes
64 Orelma et al., 2011) This behavior originates from several factors, namely the amphiphilic
65 nature of cellulose, combined with its rather high degree of swelling, hampering nonspecific
66 binding since both, the highly hydrated cellulosic material and the protein, need to be
67 dehydrated upon interaction.(Norde & Lyklema, 1991) Further, BSA and other nonspecific
68 markers mainly adsorb nonspecifically via hydrophobic interactions.(Roach, Farrar, & Perry,
69 2005, 2006)

70 For many applications, the interaction capacity of proteins must be controlled in order to
71 achieve a controllable device. In this context, several different approaches do exist which use
72 either chemical grafting of functional groups or simple physical adsorption of biocompatible
73 species such as other polysaccharides for instance.(Kargl et al., 2012; Liu, Choi, Gatenholm,
74 & Esker, 2011; Miletzky et al., 2015; Mishima, Hisamatsu, York, Teranishi, & Yamada,
75 1998; Mohan, Zarth, et al., 2013; Taajamaa, Rojas, Laine, Yliniemi, & Kontturi, 2013)
76 Depending on the isoelectric point (IP) of the chosen protein and the adsorption conditions

77 (pH, temperature, ionic strength), either negatively or positively charged polysaccharides can
78 be employed to tune the amount of deposited proteins. In this context, carboxymethyl
79 celluloses, cationic celluloses and chitosans have been reported in literature, whereas in most
80 cases thin films have been studied.(Hasani et al., 2008; Hannes Orelma et al., 2011; Salas,
81 Rojas, Lucia, Hubbe, & Genzer, 2013; Strasser et al., 2016) The advantage of thin films is
82 their rather uniform appearance in terms of morphology, porosity and chemical composition.
83 Further, surface sensitive methods do exist to monitor the adsorption behavior of such
84 biomolecules in real time such as quartz crystal microbalance with dissipation (QCM-D) and
85 surface plasmon resonance (SPR). The 2D confinement of such films can give rise to basic
86 interaction capacities of cellulose with such biomolecules but the rather complex morphology
87 and porosity of real fiber samples make direct comparisons difficult or even impossible to
88 establish. On the other hand, there are only limited tools available to study the adsorption of
89 biomolecules on fibers *in situ* and most papers deal with the *ad mortem* analysis of the
90 samples after adsorption has been completed revealing the kinetics unexplored. One of the
91 few methods capable to monitor changes in real time on fibers is to follow the change in the
92 zeta potential of the fibers during the adsorption using the streaming potential
93 method.(Jacobasch, 1989) This method exploits changes in the charge of the samples upon
94 adsorption and allows for the analysis of interaction capacities and to investigate adsorption
95 processes of a wide range of materials with cellulose fibers ranging from inorganic clays to
96 synthetic polymers and biopolymers such as chitosan, carboxymethyl cellulose and proteins
97 for instance. Most biomolecules are charged and therefore such experiments can be employed
98 to gain insights into their interaction capacity with cellulosic fibers by evaluation of the
99 change in zeta potential during the adsorption.(Hubbe, Rojas, Lucia, & Jung, 2007; Ribitsch,
100 Stana-Kleinschek, Kreze, & Strnad, 2001; Ristić, Hribernik, & Fras-Zemljič, 2015; K. Stana-
101 Kleinschek & Ribitsch, 1998; L. Zemljič, Peršin, Stenius, & Kleinschek, 2008)

102 In this study, we aim at a detailed investigation of biomolecule adsorption on cellulosic fibers
103 by monitoring the change in zeta potential. As model system, we employ regenerated
104 cellulose staple fibers (Lyocell) which are coated with *N,N,N*-trimethyl chitosan chlorides
105 (TMC) having different degrees of substitution. Afterwards, BSA adsorption at different pH
106 values is performed. All these coating experiments are performed *in situ* using the streaming
107 potential method and characterization is further complemented by low voltage scanning
108 electron microscopy (LV-SEM) and charge titration studies after the adsorption experiments
109 have been completed. Mechanical properties were investigated in order to track changes
110 induced by the adsorbed polysaccharide and the subsequent protein layer.

111

112 **2. Materials and Methods**

113 2.1 Materials

114 *N,N,N*-trimethyl chitosan chloride (TMC, M_w : 50 – 80 kDa, medical grade) with two different
115 degrees of substitution (TMC_L: Degree of acetylation: 0.2, Degree of substitution (DS): with
116 $\text{NMe}_3^+\text{Cl}^-$: 0.27; TMC_H: Degree of acetylation: 0.32, Degree of substitution (DS) with
117 $\text{NMe}_3^+\text{Cl}^-$: 0.64) was purchased from Kitozyme S.A. (Herstal, Belgium). Aqueous TMC
118 solutions (0.1 g/mL) were prepared and the pH value was adjusted to seven using HCl and
119 NaOH (0.1 M).

120 Lyocell staple fibers (trade name TENCEL Standard) were kindly provided by Lenzing AG,
121 Austria. The titer and the length of the fibers were 1.3 dtex and 3.8 mm, respectively.

122 BSA was purchased from Sigma-Aldrich, Austria, and used as received. BSA solutions ($c =$
123 0.1 g/mL) at pH 4.0, 5.0 and 7.0, were prepared in 10 mM KCl aqueous solution with MilliQ
124 water (resistivity 18 M Ω cm). The pH value was adjusted by adding 0.1 M NaOH or 0.1 M
125 HCl solution.

126 2.2 Surface modification of cellulose fibers with TMC

127 In the first step, cellulose fibers were rinsed with 500 mL electrolyte solution (conductivity ~
128 16 mV) to remove fiber finishing agents. After the rinsing step, a 10 mM KCl electrolyte
129 solution was adjusted to pH 7, injected into the system and a baseline of pure cellulose was
130 recorded in the zeta potential measurements. TMC (0.1 g/ mL) was subsequently dissolved in
131 the electrolyte solution and the *in-situ* adsorption thereof was again recorded using the zeta
132 potential. All experiments have been performed in three repetitions.

133 2.3 BSA adsorption on TMC- modified cellulose fibers

134 BSA adsorption onto the modified and non-treated fibers was studied at pH values of 4, 5 and
135 7 in 10 mM KCl electrolyte solution ($c_{BSA} = 0.1$ mg/mL). The adsorption process was
136 monitored until an adsorption plateau was observed and then the system was rinsed with the
137 respective electrolyte solution to remove loosely bound BSA molecules. All experiments have
138 been performed in three repetitions.

139 2.4 Zeta potential measurements/ electrokinetic measurements

140 The Streaming Potential was recorded using the SurPASS, an Electro kinetic Analyzer
141 (Anton Paar GmbH, Graz, Austria,) and the resulting zeta potential was calculated according
142 to the Smoluchowski, equation 1. The SurPASS is equipped with Ag/AgCl- electrodes which
143 are continuously determining the streaming potential. The sample was applied as a fiber plug
144 between two perforated electrodes using the equipped cylindrical cell of the instrument which
145 allows for measuring fluid streaming through the fiber plug and the detection of the potential.

146

147 The zeta potential ζ was calculated according to Smoluchowski (1)

148
$$\zeta = \frac{dU}{dp} \times \frac{\eta}{\epsilon_r \times \epsilon_o} \times \kappa \quad (1)$$

149

150 where U is the streaming potential, p is the pressure, ε_r is the relative permittivity of the fluid
151 and ε_0 the dielectric constant and the vacuum permittivity, η is the viscosity and κ the
152 conductivity of the fluid.(Delgado et al., 2005) The pH-dependence of zeta potential was
153 determined in the presence of 10 mM KCl solution. If the properties of the liquid phase
154 remain constant, the electrokinetic potential of fibers is influenced by several parameters:
155 chemical constitution, polarity of the surface region, microstructure of the fiber, such as
156 porosity and crystallinity, and swelling properties in water.

157 2.5 Tensile testing

158 The tenacity (cN/dtex) and elongation at break (%) of single Lyocell fibers including blank
159 samples were determined according to ISO 5079 using a Vibroskop 400 (Lenzing Technik
160 Instruments) under defined conditions (50% humidity, 25°C). Gauge length, pre-loading and
161 cross-head speed were 20 mm, 70 mg, 20 mm/min, respectively. 20 fibers for each sample
162 were tested.

163

164 2.6 Low voltage scanning electron microscopy (LVSEM)

165 While conventional scanning electron microscopy (CSEM) uses an electron beam with a
166 landing energy of the electrons between 5 and 30 keV for imaging, the so-called low voltage
167 scanning electron microscopy (LVSEM) is performed at energy values between 0.5 and 5
168 keV.(Reimer, 1993) Since the penetration depth of the electrons into the specimen is smaller
169 at lower energies the resolution of surface details is enhanced.(Joy & Joy, 1996) Additionally,
170 this mode enables imaging of the neat surface of an electrically non-conducting specimen
171 without any additional layer produced by e.g. carbon or gold coating, which is prerequisite at
172 CSEM. Imaging of non-conductive specimens without charging can only be realized at

173 special energy values which are material specific and can be found in literature.(Goldstein et
174 al., 2003; Joy & Joy, 1996; Reimer, 1993) Furthermore potential beam damage caused by the
175 electron beam may be lowered and artefacts produced during preparation are avoided.

176 In this investigation, a beam energy of 0.65 keV was applied for imaging, a value which
177 performed well for cellulose fibers.(Fischer et al., 2014) The Everhart-Thornley detector of
178 the scanning electron microscope Zeiss ULTRA 55 (Carl Zeiss Micro Imaging GmbH,
179 Germany) delivered images with topographic contrast using secondary electrons
180 (SE).(Goldstein et al., 2003)

181 2.7 Charge titrations

182 The pH-dependent potentiometric titrations were performed on TMC coated fibers by
183 dissolving a 180 mg sample in 30 ml of Milli-Q water having very low carbonate ion content.
184 Boiling of water and subsequent cooling under nitrogen gas is the preferable method to
185 achieve a carbonate ion content of less than 10^{-6} mol/ L. The solution was titrated in a forward
186 (from acidic to alkaline) and backward (alkaline to acidic) manner from pH = 3 to pH = 11
187 using 0.1 M hydrochloric acid and 0.1 M potassium hydroxide. The KCl concentration of the
188 solution was 10 mM. The titrants were added to the system in a dynamic mode using a double
189 burette Mettler Toledo T70 automatic titration unit. The pH value was measured with a
190 Mettler Toledo InLab Routine L combined glass electrode. Charges were calculated as
191 published elsewhere.(L. F. Zemljič, Čakara, Michaelis, Heinze, & Stana Kleinschek, 2011)

192

193 2.8 Cytotoxicity testing and screening of eluates/extracts

194 The extraction was carried out in compliance with ISO10993-5 and ISO 10993-12
195 regulations.(ISO, 2007, 2009) Eluates were prepared by incubation of 0.2 g fibres per ml cell
196 culture medium (Minimum Essential Medium (MEM) + 10% fetal bovine serum (FBS),

197 PAA) for 72±1h at 37±1°C. Eluates were centrifuged at 10.000 rpm for 10 min to remove
198 fibres and the supernatants used for the testing.

199 MRC-5 cells (American Type Culture Collection, CCL-171™) were cultured in MEM + 10%
200 FBS and subcultured in regular intervals. For the testing, 80.000 cells were seeded per well to
201 obtain the required cell density (subconfluent condition) and treated the following day with
202 pure eluates and dilutions of the eluates of 1:2, 1:5, 1:10 and 1:20 for 24 h. Treatment with
203 50% ethanol/50% Triton X100 served as positive (toxic) control and the extraction medium
204 was the negative control. The detection with the CellTiter 96® Aqueous Non-Radioactive
205 Cell Proliferation Assay (Promega) uses a novel tetrazolium compound (3-(4,5-
206 dimethylthiazol-2-yl)-5-(3-carboxymethoxyphenyl)-2-(4-sulfophenyl)-2H-tetrazolium, inner
207 salt; MTS) and an electron coupling reagent (phenazine methosulfate; PMS). The MTS
208 solution and the PMS solution were thawed, 100 µl of the PMS solution was mixed with 2 ml
209 of MTS solution and 20 µl of the combined MTS/PMS solution was added to 100 µl of each
210 well. Plates were incubated for 2 h at 37±1°C and 5% CO₂ in a cell incubator. Absorbance
211 was read at 490 nm on a plate reader (SPECTRA MAX plus 384, Molecular Devices). In
212 parallel, cells were viewed by bright-field microscopy to confirm the MTS data.
213 Dehydrogenase activity (DHA) as indication for cell viability was calculated according to the
214 Eq. 1:

215

$$216 \text{DHA(\%)} = 100 \times (A_{490\text{nm}}\text{sample} - A_{490\text{nm}}\text{blank}) / (A_{490\text{nm}}\text{control} - A_{490\text{nm}}\text{blank}) \quad (\text{Eq. 1})$$

217

218 Indication for cytotoxic effect according to European and American guidelines for biological
219 evaluation of medical devices is a dehydrogenase activity of less than 70% compared to
220 untreated controls (solvent controls).(ISO, 2009)

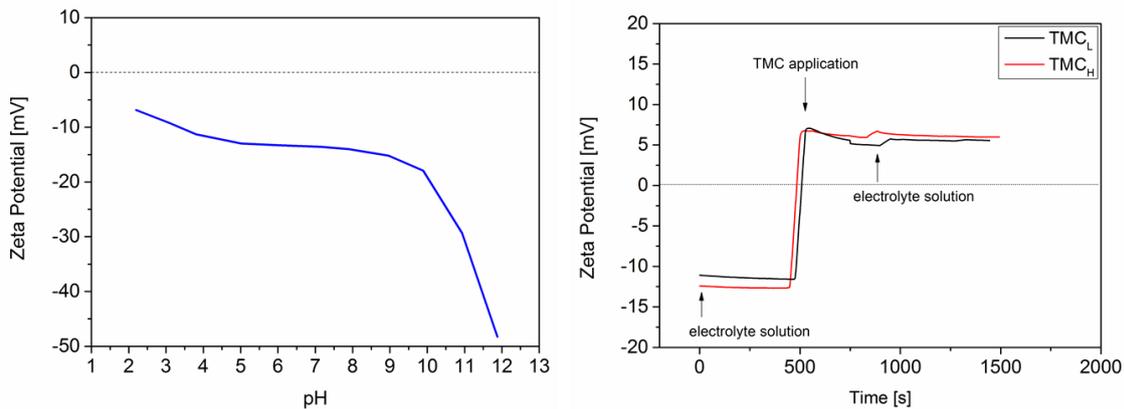
221

222 The ISO 10993-5 guideline for cytotoxicity advocates the use of a standard, fully
223 characterized, cell line for cytotoxicity testing. L929 cells were one of the first cells
224 established in 1940 and are still the most commonly used cells for cytotoxicity testing
225 according to ISO 10993 guidelines.(Earle et al., 1943) MRC-5 cells are of human origin and
226 were established around 30 years later.(Jacobs, Jones, & Baille, 1970) Several publications
227 suggest that human and rodent primary cells and cell lines derived from both species are
228 equally suitable for the prediction of lethality.(Halle & Spielmann, 1992; NIEHS, 2001)
229 Cytotoxicity testing according to ISO10993 did not reveal decrease in viability upon
230 incubation of cells with eluates of Tencel + TMC for 24h, while viability of cells incubated
231 with the positive control was $6 \pm 0\%$. This finding was confirmed by the similar cell densities
232 seen in negative control and wells exposed to the eluates and cell loss in the positive control.

233

234 3. Results and Discussion

235 In the first step, exhaustively rinsed cellulose fibers were subjected to a flow of TMC
236 solutions having two different $DS_{\text{NMe}_3\text{Cl}}$ (0.64 and 0.27, respectively, denoted as TMC_H and
237 TMC_L in the following) at pH 7 in 10 mM KCl. The adsorption experiments are designed as
238 follows: under a constant flow the adsorbate is pumped through the fibers under constant
239 pressure ($p= 200$ mbar) and after the adsorption step, the fibers are rinsed with the electrolyte
240 solution in order to remove loosely bound material. As expected, both TMC derivatives
241 render the negatively charged cellulose fiber (ca. -15 mV) cationic, whereas a plateau is
242 reached after about 300 seconds (Figure 1).



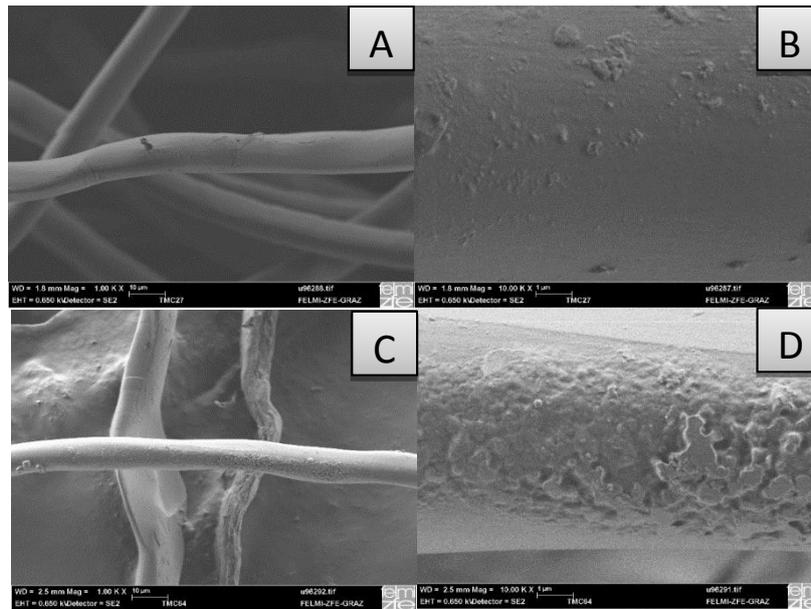
243

244 Figure 1. Comparison of the pH dependent zeta potential (via the streaming oscillation
 245 method) of Lyocell fibers (left) and zeta potential of fibers coated with TMC_L and TMC_H as a
 246 function of time (right, pH 7, $c = 0.1$ g/L, 10 mM KCl). All experiments have been performed
 247 in three repetitions.
 248

249 Remarkably, both zeta potential curves have an identical shape indicating spontaneous
 250 adsorption. The rinsing step does not induce a significant negative change in zeta potential,
 251 which demonstrates the irreversibility of the TMC adsorption. However, swelling also
 252 impacts the absolute values of the zeta potential and therefore the amount of adsorbed charged
 253 species may vary although their zeta potential is essentially identical. Interestingly, there is
 254 not any major difference in the absolute zeta potential between highly and lowly substituted
 255 derivatives, after adsorption onto the fibers (+7 mV, Figure 1). On first glance, this points at a
 256 significantly higher amount of TMC with the lower DS on the fibers which is required to
 257 compensate for the charges of the negatively charged cellulose fibers. Though, the
 258 contribution of the free primary amine groups to the observed zeta potential is negligible since
 259 at pH 7 these groups are hardly protonated. (Ristić et al., 2014)

260 The charge titration results yield a more differentiated picture. For the TMC_L coated fibers, a
 261 lower amount of charges (54 mmol/kg) has been identified whereas for the fibers treated with
 262 TMC_H, 78 mmol/kg fibers were determined. However, a limitation of these titrations is their
 263 sensitivity to dissociable/protonable groups, such as primary amines and carboxylic acids.
 264 When comparing the amount of free amine groups in both derivatives (0.5 vs 0.04 for TMC_L

265 and TMC_H , respectively) it becomes evident that a larger amount of TMC_H must be located
266 onto the fibers. These results are further supported by LV-SEM. The presence of both TMC
267 derivatives on the fibers was not only revealed by charge titration and zeta potential
268 determinations but also verified by LV-SEM images (Figure 2). The topographic contrast of
269 the SEM shows comparatively large aggregates of a coating on the TMC_H samples.

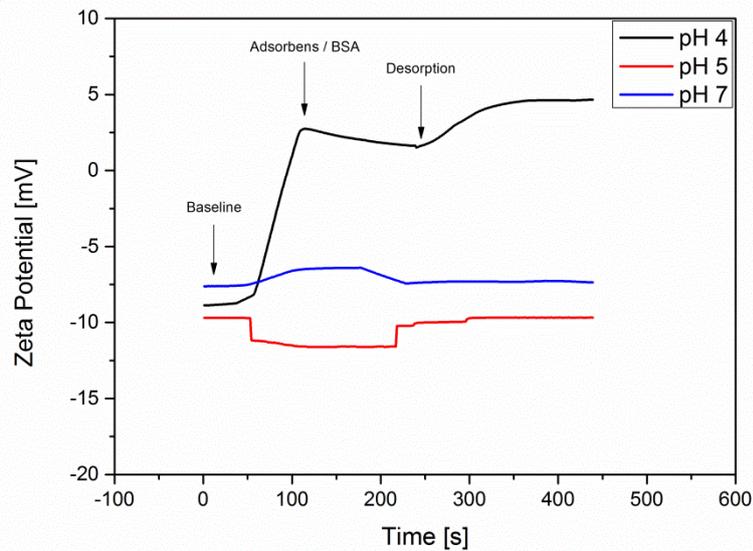


270
271 Figure 2. Comparison of the LV-SEM images at different magnifications of the
272 different TMC coated fibers. TMC_L : A: 1000x, B: 10000x, TMC_H C: 1000x; D:
273 10000x
274

275 These results showcase a specificity of zeta potential measurements in particular and
276 electrokinetic phenomena in general since the obtained potentials cannot be directly correlated
277 to the amount of material on a given substrate. Factors like accessibility (void volume) and
278 swelling lead to shifts in the shear plane, consequently impacting zeta potentials. (Karin
279 Stana-Kleinschek, Kreze, Ribitsch, & Strnad, 2001) In this context, it seems plausible that the
280 TMC_H layer causes more swelling, resulting in a lower effective zeta potential than the TMC_L
281 modified fibers.

282
283 3.1 Adsorption of BSA

284 Like already reported several times, BSA does not significantly adsorb on neat cellulose
285 materials.(Lavenson, Tozzi, McCarthy, Powell, & Jeoh, 2011) Figure 3 shows that neither at
286 pH 5 nor 7 any significant amounts of BSA remained on the cellulose surface after the rinsing
287 step.

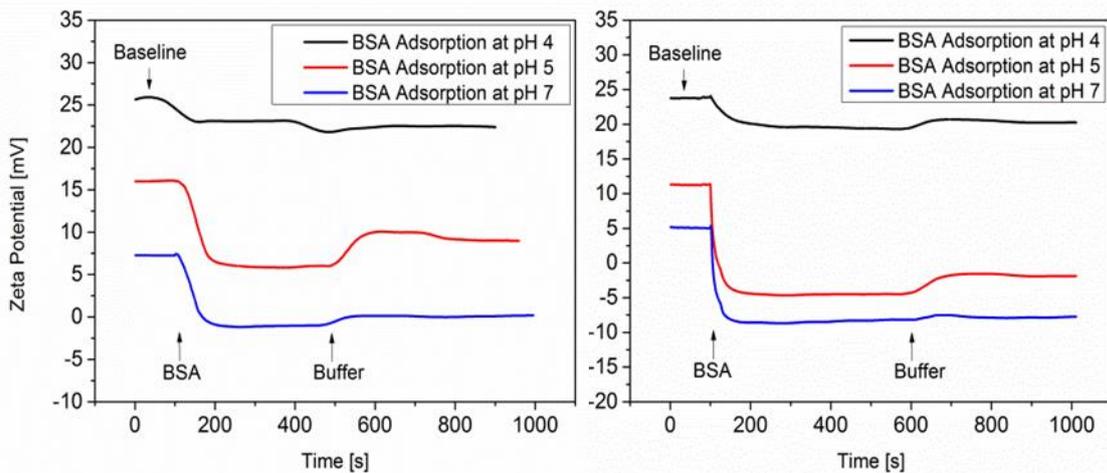


288

289 Figure 3. BSA Adsorption on unmodified Lyocell fibers at different pH values monitored by
290 zeta potential measurements. All experiments have been performed in three repetitions.
291

292 At pH 4, BSA adsorption takes place due to electrostatic forces between the positively
293 charged BSA and the negatively charged cellulose fiber surface. In contrast, after successful
294 coating with TMC and subsequent cationization of the fibers, the adsorption of BSA on the
295 fibers is substantially increased, whereas the extent of adsorption relates to the pH value
296 where the adsorption had been performed.

297 We have to distinguish different cases and their effects on the zeta potential since BSA is
298 negatively charged above its isoelectric point (4.7) at a pH value of 5, and positively charged
299 below its IP.(Norde & Lyklema, 1991) The easiest case is adsorption at a pH value of 7 since
300 any type of BSA adsorption would be indicated by a decrease of the zeta potential, and, if the
301 charge of the TMC was compensated, a negative zeta potential would be observed, which is
302 indeed observed (Figure 4).



303
 304 Figure 4. Zeta potential as a function of time during the adsorption of BSA on TMC_L (left)
 305 and TMC_H, (right). All experiments have been performed in three repetitions.

306
 307 The zeta potential changes from +6 mV for the TMC_H coated fiber at pH 7 to ca -8 mV,
 308 which approximately corresponds to the zeta potential of BSA at pH 7 in a 10 mM KCl
 309 solution which is an indication for a complete coverage of the surface with BSA (Salgin,
 310 Salgin, & Bahadi, 2012). On the other hand, it can be clearly seen that less BSA adsorbs onto
 311 the TMC_L coated samples at pH 7 since the offered charge by the TMC_L is just sufficient to
 312 achieve charge complexation and a zeta potential of close to 0 mV results.

313 For the other pH values, the situation is much more complex since the resulting zeta potential
 314 is influenced by two factors, namely the contribution of the primary amine groups, which are
 315 protonated at pH 4 and 5 respectively, as well as the change in the net charge of the BSA
 316 which causes a zeta potential of zero at pH 5 and +5 mV at pH 4. (Salgin et al., 2012)
 317 Therefore, even before adsorption of BSA at pH 4 and 5, the zeta potentials of the TMC
 318 coated fibers are higher than at pH 7 due to the contribution of the protonated primary amine
 319 groups. However, although the zeta potential is similar for both TMC derivatives at pH 4 (+26
 320 vs +24 mV) and 5 (12 vs 16 mV), respectively, there are distinct differences during and after
 321 BSA adsorption. First, the TMC_H derivative promotes to a much larger extent the BSA

322 deposition compared to the TMC_L. At pH 5 for instance, the zeta potential is close to zero
323 after BSA adsorption for the TMC_H coated cellulose sample. This means that the charge of
324 the TMC_H has been completely neutralized whereas on TMC_L BSA adsorbs to a much lesser
325 extent, indicated by a still positive zeta potential of + 7 mV.

326 In contrast, at a pH value of 4, where BSA is positively charged (in 10 mM KCl solution,
327 BSA features a zeta potential of ca +7 mV), differences between the two TMC samples are
328 less pronounced. Since the zeta potential is lower for BSA than for the TMC coated surfaces,
329 a deposition of the BSA would result in a reduction of the potential if it was mainly
330 influenced by the outer BSA layer. Such a decrease is actually observed for both TMC coated
331 samples albeit the decrease is rather small (from +24 to +22 mV) pointing at a rather low
332 adsorption of the positively charged BSA onto the positively charged fibers. Interestingly, the
333 kinetics of the BSA adsorption is differing significantly for the two TMC derivatives. It can
334 be clearly seen in Figure 4 that the deposition of BSA on the TMC_L coated fibers proceeds
335 much slower than on the TMC_H coated samples. A closer look on the zeta potential
336 experiments at pH 5 reveals that the zeta potential is zero at that pH value for TMC_H while for
337 TMC_L it is still positive. This means that in the case of TMC_H, BSA covers the surface and
338 the zeta potential is dominated by the net charge of the outermost layer consisting of BSA
339 molecules having zero net charge. On the contrary, for TMC_L, a (sub)monolayer like
340 arrangement can be assumed at pH 5, since the surface still exhibits a positive zeta potential
341 after the exposure to BSA. Similar differences are even more pronounced at pH 7. While for
342 the adsorption of BSA on thin films decorated with TMC there has not been a significant
343 difference between the differently charged TMC derivatives in terms of affinity towards BSA,
344 the fibrous materials show some trend. The TMC_H coated fibers are clearly more prone to
345 BSA adsorption than the TMC_L coated ones. The negative zeta potential is an indication that
346 BSA is present in excess on TMC_H coated fibers whereas the rather neutral zeta potential for
347 TMC_L coated materials may be caused by charge neutralization with BSA.

348 The interaction mechanism of BSA on TMC coated viscose fibers depends on the charge
349 density of the substrate, as well as on the charge of the protein under investigation, here BSA,
350 and its solubility. The solubility is a key driver in the deposition of any type of substance
351 since the solubility in close spatial proximity to the interface is further reduced compared to
352 freely rotating molecules, which are not translationally constrained by an interface. At pH 5,
353 where BSA has its solubility minimum, the highest impact of the coating on the promotion of
354 BSA deposition was observed by zeta potential monitoring. However, it turned out that the
355 charge density of the surfaces is a crucial parameter too. We already demonstrated at the
356 example of thin mostly amorphous cellulose films using QCM-D and SPR measurements that
357 the adsorption of BSA is more pronounced on those substrates which have been rendered with
358 TMC and cationic cellulose derivatives having a higher DS than on those with a lower
359 DS.(Mohan, Ristic, et al., 2013) In these papers, the highest deposition was observed at pH 5
360 for both samples, whereas we speculated that the driving force was of electrostatic nature.
361 This observation is on first glance contradictory since the net charge of BSA at pH 5 is close
362 to zero but this just means that there is an equal amount of positively and negatively charged
363 groups available. However, the negatively charged domains are capable to interact with the
364 positively charged support and this effect is stronger the higher the charge density of the
365 substrate is. As we showed here by charge titrations, the charge density is much higher on
366 TMC_H coated fibers than those on TMC_L, which translates to a higher amount of deposited
367 polymer. Consequently, a stronger impact on the zeta potential for the TMC_H coated samples
368 is observed. Charge titration studies confirm the larger amount of BSA on the TMC_H treated
369 surfaces since the charge density is nearly twice as high as for the TMC_L coated cellulose
370 fibers (268 mmol/kg vs. 122 mmol/kg). Since the charges on the TMC_H should not
371 significantly change upon adsorption of BSA, its increase must be related to the amount of
372 deposited BSA on the TMC coated fibers, (Table 1).

373 Table 1. Charges and zeta potential difference $\Delta \zeta$ of BSA coated fibers, obtained by charge
 374 titration and streaming potential. The $\Delta \zeta$ is the potential jump from the start-potential of the
 375 adsorption to the end-potential after rinsing and desorption. Please note that in the charge
 376 titrations only dissociable groups contribute (e.g. NH_2 and COOH).

	Charge	Charge	$\Delta \zeta$	$\Delta \zeta$
	[mmol/kg]	[mmol /kg]	[mV]	[mV]
	TMC_L	TMC_H	TMC_L	TMC_H
Coated fibers	54	78	7	7
BSA/ pH 4	50	40	3	4
BSA/ pH 5	122	268	7	13
BSA/ pH 7	80	100	7	13

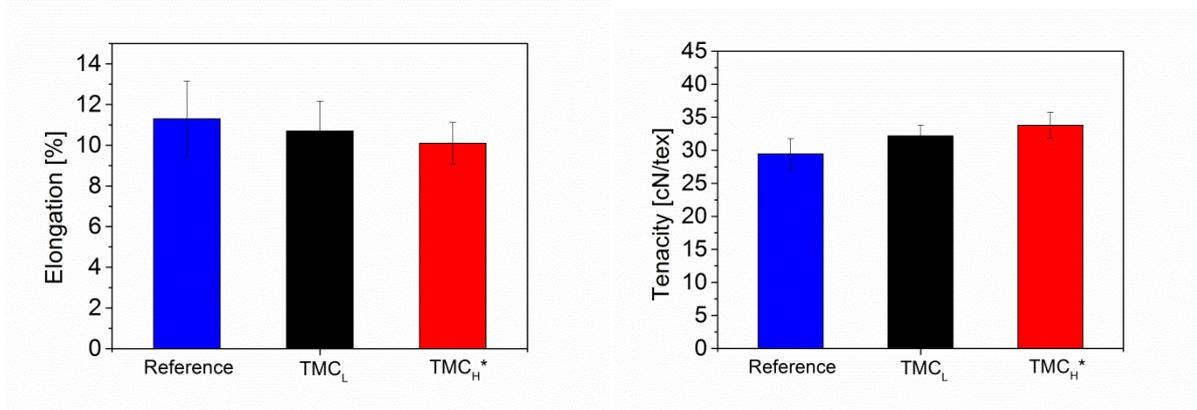
377

378 It should be noted at this point that even the final fibrous products (BSA on TMC coated
 379 Lyocell fibers) are non-cytotoxic. This was validated using MRC-5 human cells which
 380 revealed that after exposing the cells to the material there was not any reduction in viability of
 381 the cells compared to the control. Detailed results on cell viability are given in the
 382 Supplementary Material (Figure S1).

383 3.2 Mechanical properties

384 For many applications, the influence of coatings on the mechanical performance of fibers is a
 385 crucial issue since they impact the final material's performance. In this context, all the
 386 samples have been subjected to testing concerning tenacity and elongation at break. Figure 5
 387 shows the tenacity of the TMC coated fibers, which is higher than those of the non-treated
 388 fibers and which increase with increasing charge density of the TMC. This is in line with
 389 other reports, where an increase in charge density was associated in higher strength of

390 cellulosic materials. This has been often interpreted as if charge density and presumably
 391 cross-linking by ionic bonds or by other forces is a decisive factor for increasing the
 392 resistance against elastic deformation.(Aarne, Vesterinen, Kontturi, Seppälä, & Laine, 2013)
 393 In the case of TMC, the significance of these differences in tenacity was evaluated by a t-Test
 394 using an α -value of 95% for the statistical calculations. The p-values were calculated and
 395 significant differences were observed between the washed Lyocell fibers, depicted as
 396 reference, and the TMC_H coated fibers. Referring as to the TMC_L coated fibers any significant
 397 differences ($p > 0.05$) were not observed. A reinforcing effect of TMC coating would be
 398 beneficial in many applications such as in membrane technology, textiles and composites.
 399 However, the amount of deposited TMC_L is obviously too low to have a strong impact on the
 400 mechanical properties. Nevertheless, it can be expected that if TMC_H reveals a reinforcing
 401 effect, also TMC_L does when deposited at higher amounts.



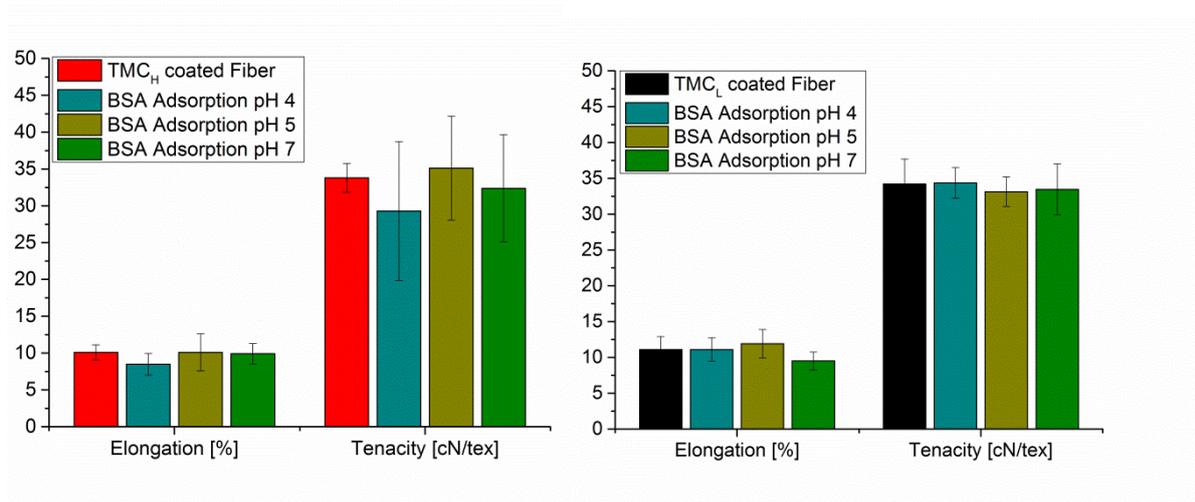
402

403 Figure 5. Comparison of tensile properties of TMC coated fibers to neat cellulose fibers
 404 (denoted as reference). For each mechanical test, at least 20 fibers have been used. The
 405 asterisk denotes to a statistically significant difference in respect to the reference fiber
 406 samples.

407

408 Upon adsorption of BSA at different pH values, different trends are observed, and weak
 409 correlation between BSA deposition and the mechanical properties could be established for
 410 TMC_H coated fibers. On those fibers where a large amount of BSA is deposited (e.g. pH 5)
 411 according to zeta potential and charge titration studies, the mechanical properties are similar

412 to untreated Lyocell fibers. In contrast, in the case hardly any protein has been adsorbed (e.g.
413 pH 4, Figure 6), TMC can execute its full potential on the reinforcing effect. **Details on the**
414 **statistical analysis of the data can be found in the Supplementary Material (Table S1).**



415

416 Figure 6. Comparison of tensile properties of TMC_H and TMC_L treated cellulose fibers after
417 adsorption of BSA. For each test 20 fibers have been used.

418

419

420 4. Summary and conclusion

421 In this paper, we demonstrated that zeta potential determinations using the streaming potential
422 method can be used to monitor protein and polymer adsorption on fibrous materials in real
423 time. It was shown that the incorporation of cationic polymers, namely *N,N,N*-trimethyl
424 chitosan chlorides, onto the fibers leads to a significant increase in the amount of deposited
425 proteins. The extent to which the proteins adsorb depends on the charge density of the
426 cationic polymer and the pH value used for the deposition. In fact, the combination of these
427 parameters allows for a tuning of the protein deposition on one hand, while the charge of the
428 resulting surface can be additionally controlled. By choosing a pH value of 5 in combination
429 with high charge density or pH 7 with low charge density, a net zero charged surface can be
430 obtained. Negatively charged surfaces are realized at pH 7 with a high amount of charges
431 whereas positively charged surfaces are obtained when a pH of 4 is used (either high or low

432 charge of TMC). It turned out that the type of TMC and subsequently low amounts of BSA
433 increase the resistance against elastic deformation of the resulting fibrous materials. However,
434 these effects are (over)compensated by the adsorption of excess BSA and highly protein
435 coated fibers show similar mechanical properties as the non-treated Lyocell fibers.
436 Still, although the zeta potential method is a potentially powerful tool to monitor adsorption
437 on surfaces, the use of additional methods is required to quantify the amount of deposited
438 polymers. If such information is available, then also the contribution of swelling and its
439 influence on the zeta potential can be determined. Subsequently, qualitative assessments on
440 the extent of swelling after the coating could be established, which are valuable parameters in
441 a variety of fiber modification processes.

442

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446

447 **References**

448

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